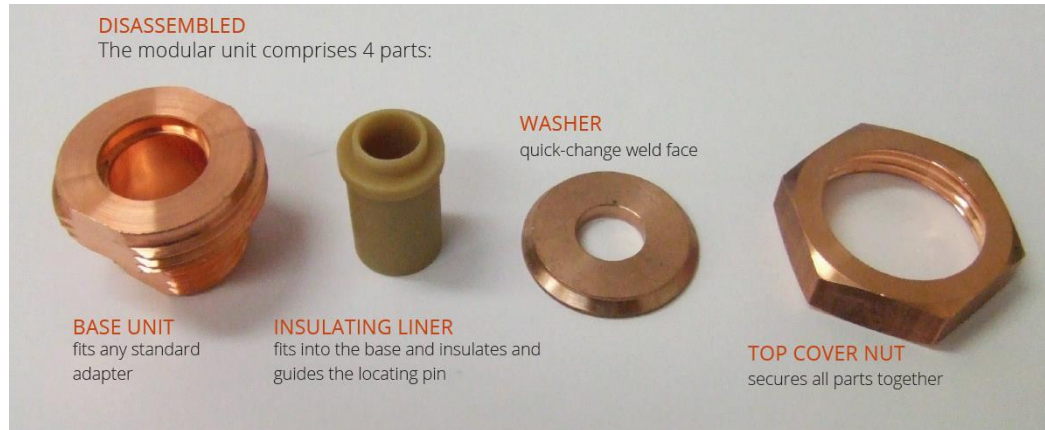


Components



Installation

- 1) For best results, all components should be **clean** and **dry** before installation (no copper paste or anti-seize compounds)
- 2) Install locating pin first
- 3) Install the Modular Base with supplied wrenches and/or socket tools
- 4) Hand tighten the Base to ensure it is secure in its base, but **do not** overtighten
- 5) Ensure bore of the Modular Base is clean and free of debris before inserting the Insulating Liner
- 6) Clean the mating surface of the Base and the underside of the Washer
- 7) Place the Modular Washer on the top of the Base/Insulating Liner, ensuring the holes line up
- 8) Thread the Modular Nut onto the assembly until the Modular Washer is locked in place. **Do not** overtighten!

Service/Maintenance

To optimize your maintenance schedules and reduce downtime:

- Track the failure point of the Modular Washers and Liners in your application to discover when it is best to replace them
- A Modular Washer's lifespan is equivalent, or better than a standard GH weld head, but come at a fraction of the cost
- Therefore it is often better to replace them at a regularly scheduled stoppages before they completely fail than to risk downtime
- Periodically replace the Modular Nut and Base to avoid unexpected failures, and to ensure uninterrupted production
- For best results, please ensure Modular components are kept clean, especially the mating surfaces (such as the Modular Base and Washer interface)